

MANUAL LATHE

MADE IN INDIA
MADE FOR THE WORLD

MC 250

PRECISION CAPSTAN - SECOND OPERATION LATHE (HAND OPERATED)



MCL 250 Lever Compound & Lever Tailstock

MCT 250 Turret & Cutoff Slide

Machine with high flexibility to mount various optional accessories mentioned on **ONE MACHINE** to suit your machining requirement and attain high production.

BASIC MACHINE SPECIFICATIONS	
Swing dia. Over bed	250mm
Centre height	125mm
Spindle nose, bayonet	Din 55027-size 4
Spindle bore dia	38mm
Spindle internal taper	MT 5
Max. bar capacity for collet	26mm

Speed Range	No. of speeds	Range
Standard Version	12 Speeds	112-3150rpm
Motor power : 0.48 / 1.5Kw		
L x W x H : 1300 x 700 x 1400 mm		
Weight (approx) : 450Kg.		

STANDARD EQUIPMENT 5C Collet Attachment | Electrical Coolant System **OPTIONAL EQUIPMENT** Turret Slide | Lever Operated Cut-Off Slide | Lever Component Slide | Lever Tailstock | Screw Compound Slide | Screw Tailstock | Lever/Screw Slide | Screw/Lever Slide | Turret Tool Holders | Dead length Collet Attachment | 4 way Tool Post/Quick Change Tool Post

Lever operated cut-off slide



Cross travel : 95mm
Swing over slide : 125mm
For facing, parting & Grooving

Lever Tailstock



Spindle travel : 100mm
Spindle dia : 45mm
Internal taper : 5C
For faster drilling

Screw operated tailstock




Spindle travel : 80mm
Spindle dia : 45mm
Internal taper : MT 3
For easy drilling

Lever Compound Slide



Cross travel : 95mm
Longitudinal travel : 100mm
For high production

Screw Compound Slide



Cross travel : 120mm
Longitudinal travel : 120mm
For precise machining

Turret Slide




Working travel : 100mm
Number of tool stations : 6
Tool holder bore : 19.05mm
For multi operations

Screw Lever Slide



Cross travel : 120mm
Longitudinal Travel : 100mm

Lever Screw Slide



Cross travel : 95mm
Longitudinal Travel : 120mm
Combination for production and accuracy



Tap Holder



Revolving Stock Stop



Floating Reamer Holder



Turning Holder (Dual)



Die Holder



Turning Tool Holder

INDIA'S No.1 EXPORTER of lathes to GERMANY

GEDEE WEILER

A CUT ABOVE THE REST